

07.10.2019 / All data subject to change.

Selection: Semi-hermetic Reciprocating Compressors

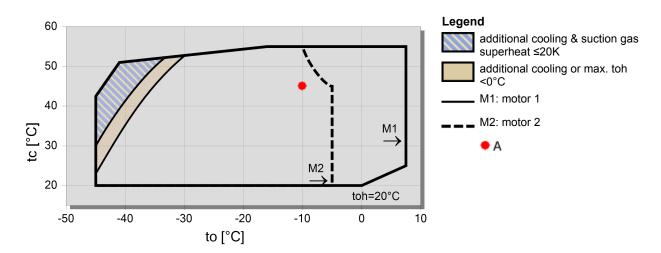
Input Values

Compressor model Mode Refrigerant Reference temperature Liq. subc. (in condenser) Result		(2Q-4.2Y) Refrigeration and Air conditioning R404A Dew point temp. 0 K	Suction gas temperature Operating mode Power supply Capacity control Useful superheat		20,00 °C Auto 400V-3-50Hz 100% 100%
Q [W] Qu* [W] P [kW] I [A] Qc [W]	Cooling capacity Evaporator capacity Power input Current Condenser Capacity	(w. HX)	COP [-] m [kg/h] Op. th [°C]	COP/EER Mass flow Operating mode Discharge gas temp.	w/o cooling

tc	to	-5°C	-10°C	-15°C	-20°C	-25°C	-30°C	-35°C	-40°C
30°C	Q [W]	17619	14529	11862	9568	7603	5927	4501	3299
	Qu* [W]	17619	14529	11862	9568	7603	5927	4501	3299
	P [kW]	4,63	4,36	4,07	3,77	3,44	3,10	2,74	2,38
	I [A]	8,33	7,96	7,57	7,16	6,74	6,32	5,91	5,52
	Qc [W]	22015	18672	15731	13145	10871	8871	7108	5557
	COP [-]	3,81	3,33	2,91	2,54	2,21	1,91	1,64	1,39
	m [kg/h]	446	365	296	238	187,9	145,9	110,4	80,7
	Op.	Standard							
	th [°C]	70,5	76,9	84,0	91,9	100,8	111,2	123,5	138,9
10°C	Q [W]	15150	12448	10112	8101	6375	4902	3648	2591
	Qu* [W]	15150	12448	10112	8101	6375	4902	3648	2591
	P [kW]	5,31	4,95	4,55	4,13	3,69	3,22	2,75	2,26
	I [A]	9,33	8,79	8,22	7,64	7,05	6,47	5,91	5,40
	Qc [W]	20199	17146	14433	12022	9876	7965	6258	4733
	COP [-]	2,85	2,52	2,22	1,96	1,73	1,52	1,33	1,15
	m [kg/h]	438	357	288	229	179,2	137,2	101,7	72,0
	Op.	Standard							
	th [°C]	81,0	87,7	94,9	102,9	111,8	121,8	133,5	0
50°C	Q [W]	12452	10185	8219	6521	5063	3819	2759	1866
	Qu* [W]	12452	10185	8219	6521	5063	3819	2759	1866
	P [kW]	6,10	5,55	5,00	4,43	3,87	3,31	2,74	2,18
	I [A]	10,50	9,68	8,86	8,06	7,29	6,57	5,91	5,33
	Qc [W]	18247	15459	12965	10734	8740	6959	5365	3942
	COP [-]	2,04	1,83	1,65	1,47	1,31	1,16	1,01	0,85
	m [kg/h]	427	346	276	218	167,9	125,9	90,6	61,0
	Op.	Standard							
	th [°C]	93,1	99,6	106,7	114,6	123,6	134,1	0	0

-- No calculation possible (see message in single point selection) *According to EN12900 (20°C suction gas temp., 0K liquid subcooling)

Application Limits 100% 2Q-4.2



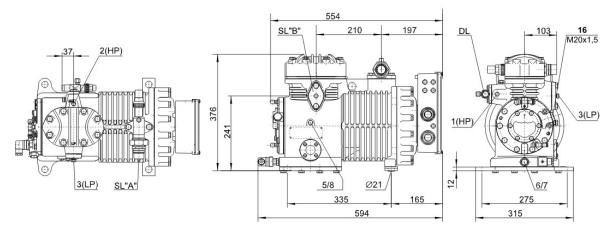


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2/4

Technical Data: (2Q-4.2Y)

Dimensions and Connections



Technical Data

Technical Data	
Displacement (1450 RPM 50Hz)	22,14 m³/h
Displacement (1750 RPM 60Hz)	26,72 m³/h
No. of cylinder x bore x stroke	2 x 60 mm x 45 mm
Weight	87 kg
Max. pressure (LP/HP)	19 / 28 bar
Connection suction line	28 mm - 1 1/8"
Connection discharge line	16 mm - 5/8"
Connection cooling water	R 1/2"
Oil type R134a/R407C/R404A/R507A/R407A/R407F	tc<55°C: BSE32 tc>55°C: BSE55 (Option)
Oil type R22 (R12/R502)	B5.2 (Standard)
Oil type R290/R1270	SHC226E (Standard)
Motor data	
Motor voltage (more on request)	380-420V Y-3-50Hz
Max operating current	11.3 A
Starting current (Rotor locked)	47.0 A
Max. Power input	6.6 kW
Extent of delivery (Standard)	
Motor protection	INT69VS (Standard), INT389 (Option)
Enclosure class	IP54 (Standard), IP66 (Option)
Vibration dampers	Standard
Oil charge	2,00 dm³
Available Options	
Discharge gas temperature sensor	Option
Start unloading	Option
Additional fan	Option
Water-cooled cylinder heads	Option
Crankcase heater	70 W (Option)
Oil pressure monitoring	MP54 (Option), Delta-PII (Option, not for R290/R1270)
Sound measurement	
Sound power level (-10°C / 45°C)	71,5 dB(A) @ 50Hz
Sound power level (-35°C / 40°C)	78,5 dB(A) @ 50Hz
Sound pressure level @ 1m (-10°C / 45°C)	63,5 dB(A) @ 50Hz
Sound pressure level @ 1m (-35°C / 40°C)	70,5 dB(A) @ 50Hz



Semi-hermetic Reciprocating Compressors

Motor 1 = e.g. 4TES-12 with 12 "HP", primary for air-conditioning (e.g. R22,R407C) and air-conditioning with R134a at high ambient temperatures.

Motor 2 = e.g. 4TES-9 with 8 "HP", universal Motor for medium and low temperature application (e.g. R404A, R507A, R407A, R407F) and air-conditioning with R134a

Motor 3 = e.g. 4TES-8, for medium temperature applications and R134a

For more information concerning the application range use the "Limits" button.

Operation modes 4VES-7 to 6FE-44 and 44JE-30 to 66FE-88 with R407F/R407A/R22

CIC = liquid injection with low temperature application, suction gas cooled motor.

ASERCOM certified performance data

The Association of European Refrigeration Component Manufacturers has implemented a procedure of certifying performance data. The high standard of these certifications is assured by:

- * plausibility tests of the data performed by experts.
- * regular measurements at independent institutes.

These high efforts result in the fact that only a limited number of compressors can be submitted. Due to this not all BITZER compresors are certified until now. Performance data of compressors which fulfil the strict requirements may carry the label "ASERCOM certified". In this software you will find the label at the respective compressors on the right side below the field "result" or in the print out of the performance data. All certified compressors and further information are listed on the homepage of ASERCOM.

Condensing capacity

The condensing capacity can be calculated with or without heat rejection. This option can be set in the menu Program
Options. The heat rejection is constantly 5 % of the power consumption. The condensing capacity is to be found in the line Condensing cap. (with HR) resp. Condensing capacity.

Data for sound emission

Data based on 50 HZ application (IP-units 60 Hz) and R404A if not declared. Sound pressure level: values based on free field area conditions with hemisperhical sound emission in 1 meter distance.

General remarks regarding sound data

Listed sound data were measured under testing conditions in our laboratory. For this purpose the free-standing test sample is mounted on a solid foundation plate and the pipework is connected vibration-free to the largest extend possible. Suction and discharge lines are fixed in a flexible configuration, such that a transmission of vibrations to the environment can be largely excluded. In real installations considerable differences might be observed, compared to the measurements in the laboratory. The airborne sound emitted by the compressor can be reflected from surfaces of the system and this may increase the airborne sound level measured close to the compressor. Vibrations caused by the compressor are also transferred to the system by the compressor feet and piping depending on the damping ratio of the fixings. Thus, the vibrations can induce other components to such an extent that these components contribute to an increase in airborne sound emission. If required, the transfer of vibrations to the system can be minimized by suitable fixing and damping elements.

Legend of connection positions according to "Dimensions":

1 High pressure connection (HP) 2 Connection for discharge gas temperature sensor (HP) (for 4VE(S)-6Y .. 4NE(S)-20(Y) connection for CIC sensor as alternative) 3 Low pressure connection (LP) 4 CIC system: injection nozzle (LP) 4b Connection for CIC sensor 4c Connection for CIC sensor (MP / operation with liquid subcooler) 5 Oil fill plug 6 Oil drain 7 Oil filter (magnetic screw) 8 Oil return (oil separator) 8* Oil return with NH3 and insoluble oil 9 Connection for oil and gas equalization (parallel operation) 9a Connection for gas equalization (parallel operation) 9b Connection for oil equalization (parallel operation) 10 Oil heater connection 11 Oil pressure connection + 12 Oil pressure connection -13 Cooling water connection 14 Intermediate pressure connection (MP) 15 Liquid injection (operation without liquid subcooler and with thermostatic expansion valve) 16 Connection for oil monitoring (opto-electrical oil monitoring "OLC-K1" or differential oil pressure switch "Delta-PII")



17 Refrigerant inlet at liquid subcooler 18 Referigerant outlet at liquid subcooler

- 19 Clamp space 20 Terminal plate
- 21 Maintenance connection for oil valve
- 22 Pressure relief valve to the atmosphere (discharge side) 23 Pressure relief valve to the atmosphere (suction side)
- 24 IQ MODULE
- SL Suction gas line DL Discharge gas line

Dimensions can show tolerances according to EN ISO 13920-B.