



# Aircooled condensers HTC-N



Reliable performance & excellent energy yield



## Aircooled condensers NH<sub>3</sub>

## HTC-N



### General

The HTC-N aircooled condenser range includes 4 basic types with 1 to 12 fans and duties from 22 to 930 kW at 15 K temperature difference.

### Design

Coil block	: Stainless steel tubing with aluminium fins.
Tube diameter	: 13 mm
Tube pitch	: 50 x 50 mm triangle
Fin spacing	: 2.25 mm

Other fin spacings up to 4 mm available on request.

Coil blocks are pressure tested at 28 bar dry air.

Casing and framework are of pregalvanized sheet steel (Sendzimir) with an epoxy coating on both sides. Colour scheme: light-grey RAL 7035, mounting feet models 076, 090, 091 and 100, dark-grey RAL 7016. Other colours are available at an extra price. All condensers are provided with removable header panels.

#### Condenser models 076, 090, 091 and 100

Floating construction of the condenser coil block. On request the condensers can be fitted with inspection hatches (extra price).

### Air direction

Condensers type HTC-N can be supplied for horizontal or vertical air flow.

#### Condenser models 076, 090, 091 and 100 :

standard vertical air flow.

On request also available for horizontal air flow.

When ordering without air flow indication, the standard execution will be supplied.

### Corrosion protection

The standard condensers have a high corrosion resistance through selected materials, surface treatment and construction. For application in aggressive surroundings (coastal and industrial areas) following designs are available at an extra charge:

- fins of seawater resistant aluminium alloy (57S/5052)
- fins of prepainted aluminium
- finned coils coated after assembling

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### Construction based on HTC

HTC-N air cooled condensers are identical in construction to type HTC air cooled condensers.

These condensers HTC are tested and certified by Eurovent according to ENV 327 European standard.

This extensive testing procedure comprises :

- capacities under standardised conditions
- fan capacities
- air flow data
- sound levels

### Type indication

Example : **HTC-N 076 . 124 - 930**

**HTC-N** : Aircooled condenser with St/Al coil block

**076** : Condenser type  
There are 4 basic types with different fan diameters

**1••** : Number of separated coils

**•2•** : Number of fans per coil

**••4** : Number of tube rows in air direction

**930** : Fan speed

## Aircooled condensers NH<sub>3</sub>

## HTC-N

### Capacities HTC-N ... . 1..

Type	Capacity kW		Airflow m <sup>3</sup> /h		dB(A)		Capacity kW		Airflow m <sup>3</sup> /h		dB(A)		Cap.	Air	dB(A)	
HTC-N	H	L	H	L	H/L	H	L	H	L	H	L	H/L	L	H/L		
<b>HTC-N 076 n = 930 rpm</b>																
076 . 112 - ...*	34.1	14700	53	34.1	23.9	14700	7280	53/39	29.7	10400	46	21.5	6000	33		
076 . 113 - ...	44.7	13900	53	44.7	29.9	13900	7110	53/39	37.7	9790	46	24.5	5300	33		
076 . 114 - ...	51.4	13100	53	51.4	32.7	13100	6950	53/39	42.8	9290	46	25.3	4650	33		
<b>n = 935 / 425 rpm</b>																
076 . 122 - ...	69.4	29300	56	69.4	44.1	29300	14600	56/42	55.5	20700	49	43.0	12000	36		
076 . 123 - ...	93.9	27700	56	93.9	55.4	27700	14200	56/42	73.4	19600	49	49.0	10600	36		
076 . 124 - ...	104.2	26200	56	104.2	63.4	26200	13900	56/42	80.1	18600	49	50.6	9300	36		
<b>n = 690 rpm</b>																
076 . 132 - ...	100.2	44000	58	100.2	71.2	44000	21900	58/44	87.9	31100	51	64.5	18000	38		
076 . 133 - ...	135.7	41600	58	135.7	83.8	41600	21300	58/44	104.2	29400	51	73.5	15900	38		
076 . 134 - ...	164.7	39400	58	164.7	93.7	39400	20900	58/44	126.8	27900	51	75.9	13950	38		
<b>n = 325 rpm</b>																
076 . 142 - ...	139.0	58600	59	139.0	88.3	58600	29100	59/45	111.2	41500	52	86.0	24000	39		
076 . 143 - ...	171.4	55400	59	171.4	112.4	55400	28400	59/45	140.5	39200	52	98.0	21200	39		
076 . 144 - ...	195.0	52500	59	195.0	127.6	52500	27800	59/45	163.8	37200	52	101.2	18600	39		
076 . 152 - ...	190.2	73300	60	190.2	112.0	73300	36400	60/46	153.1	51800	53	107.5	30000	40		
076 . 153 - ...	235.4	69300	60	235.4	138.7	69300	35600	60/46	183.8	49000	53	122.5	26500	40		
076 . 154 - ...	261.2	65600	60	261.2	158.7	65600	34800	60/46	200.6	46400	53	126.5	23200	40		
076 . 162 - ...	186.5	87900	61	186.5	135.5	87900	43700	61/47	164.9	62200	54	129.0	36000	41		
076 . 163 - ...	296.9	83200	61	296.9	168.7	83200	42700	61/47	232.8	58700	54	147.0	31800	41		
076 . 164 - ...	329.8	78700	61	329.8	187.5	78700	41700	61/47	253.3	55700	54	151.8	27900	41		

H = High fan speed

L = Low fan speed

## Aircooled condensers NH<sub>3</sub>

## HTC-N

### Capacities HTC-N ... . 1\*\*

Type	Capacity kW		Airflow m <sup>3</sup> /h		dB(A)	Capacity kW		Airflow m <sup>3</sup> /h		dB(A)	Capacity kW		Airflow m <sup>3</sup> /h		dB(A)
	H	L	H	L		H/L	H	L	H		L	H/L	H	L	
<b>HTC-N 090</b>	<b>n = 850 / 610 rpm</b>					<b>n = 680 / 520 rpm</b>					<b>n = 860 / 660 rpm</b>				
090 . 112 - ...	60.6	51.3	30700	22700	56/49	52.3	43.6	23400	17200	51/45	49.9	43.0	21700	16900	53/47
090 . 113 - ...	79.5	66.1	28500	21100	56/49	66.7	54.6	21400	15900	51/45	65.2	53.7	20700	15500	53/47
090 . 114 - ...	86.9	70.4	26600	19800	56/49	70.4	63.6	19800	14800	51/45	70.4	62.1	19800	14400	53/47
090 . 122 - ...	122.5	103.5	61500	45400	59/52	105.3	87.8	46900	34400	54/48	100.6	86.5	43300	33700	56/50
090 . 123 - ...	160.7	133.0	57000	42200	59/52	134.3	117.4	42800	31800	54/48	131.2	115.5	41400	31000	56/50
090 . 124 - ...	174.8	157.9	53300	39600	59/52	157.6	127.8	39500	29600	54/48	157.6	125.1	39500	28900	56/50
090 . 132 - ...	191.0	161.8	92200	68000	61/54	165.0	137.6	70300	51600	56/50	157.4	135.6	65000	50600	58/52
090 . 133 - ...	242.0	200.1	85400	63300	61/54	202.0	164.9	64100	47800	56/50	197.3	161.8	62100	46600	58/52
090 . 134 - ...	273.6	237.7	79900	59500	61/54	267.2	191.9	59300	44400	56/50	237.2	187.7	59300	43300	58/52
090 . 142 - ...	246.4	207.7	122900	90700	62/55	211.9	176.0	93800	68800	57/51	201.9	173.3	86600	67400	59/53
090 . 143 - ...	310.7	284.7	113900	84500	62/55	287.3	236.3	85500	63700	57/51	280.8	232.1	82800	62100	59/53
090 . 144 - ...	388.7	317.2	106500	79300	62/55	317.1	256.3	79000	59200	57/51	317.1	250.7	79000	57700	59/53
090 . 152 - ...	327.1	277.8	153700	113400	63/56	283.2	236.7	117200	86000	58/52	270.3	233.3	108300	84300	60/54
090 . 153 - ...	415.4	344.0	142400	105600	63/56	347.3	284.0	106900	79600	58/52	339.3	278.8	103500	77600	60/54
090 . 154 - ...	470.4	381.8	133200	99100	63/56	381.1	307.5	98800	74000	58/52	381.1	324.0	98800	72100	60/54
<b>HTC-N 091</b>	<b>n = 850 / 610 rpm</b>					<b>n = 680 / 520 rpm</b>					<b>n = 860 / 660 rpm</b>				
091 . 112 - ...	62.3	58.5	32200	23700	56/49	60.1	49.9	24900	18100	51/45	56.4	49.3	22300	17700	53/47
091 . 113 - ...	79.3	75.7	30300	22400	56/49	78.7	63.0	23800	17000	51/45	73.7	62.1	21500	16600	53/47
091 . 114 - ...	101.4	82.3	28700	21200	56/49	83.2	66.5	21600	16000	51/45	80.9	65.4	20800	15600	53/47
091 . 122 - ...	139.6	118.0	64300	47400	59/52	121.4	100.5	49800	36300	54/48	113.6	99.2	44500	35400	56/50
091 . 123 - ...	184.2	152.6	60600	44700	59/52	158.8	126.6	47700	33900	54/48	148.4	124.6	43000	33100	56/50
091 . 124 - ...	204.1	165.1	57400	42500	59/52	167.1	146.6	43100	32100	54/48	162.4	143.9	41600	31300	56/50
091 . 132 - ...	187.7	182.8	96500	71100	61/54	187.9	156.1	74700	54400	56/50	176.1	154.0	66800	53100	58/52
091 . 133 - ...	277.4	229.4	90800	67100	61/54	238.9	190.1	71500	50900	56/50	223.1	187.3	64400	49700	58/52
091 . 134 - ...	316.4	256.5	86100	63700	61/54	259.5	220.3	64700	48100	56/50	252.6	216.1	62400	46900	58/52
091 . 142 - ...	281.0	237.0	128600	94800	62/55	243.9	201.6	99600	72600	57/51	228.2	198.9	89000	70800	59/53
091 . 143 - ...	359.8	296.1	121100	89500	62/55	308.6	267.8	95400	67900	57/51	287.9	264.0	85900	66200	59/53
091 . 144 - ...	409.2	330.8	114700	85000	62/55	334.6	276.3	86300	64100	57/51	355.5	288.7	83200	62600	59/53
091 . 152 - ...	345.1	290.3	160800	118500	63/56	298.7	266.7	124500	90700	58/52	300.4	263.2	111300	88500	60/54
091 . 153 - ...	440.7	391.6	151400	111800	63/56	407.9	325.3	119200	84900	58/52	381.4	320.4	107400	82800	60/54
091 . 154 - ...	540.5	438.9	143400	106200	63/56	444.2	356.2	107800	80200	58/52	431.9	349.2	104000	78200	60/54
<b>HTC-N 100</b>	<b>n = 670 / 520 rpm</b>					<b>n = 420 / 310 rpm</b>					<b>n = 380 / 250 rpm</b>				
100.112 - ...	55.1	45.4	27400	19900	59/47	51.4	40.6	19000	13500	42/34	47.6	34.0	17000	10800	39/29
100.113 - ...	69.9	56.0	25100	18100	59/47	63.2	50.0	16700	11700	42/34	57.0	39.9	14500	9000	39/29
100.114 - ...	87.7	66.9	23300	16200	59/47	70.6	-	14300	-	42	61.5	-	13000	-	39
100.122 - ...	110.7	91.2	54700	39900	62/50	103.5	81.6	38000	27000	45/37	95.7	75.2	34000	21600	42/32
100.123 - ...	140.1	112.1	50100	36200	62/50	114.4	100.4	33400	23400	45/37	121.2	79.9	29000	18000	42/32
100.124 - ...	176.0	134.1	46500	32300	62/50	142.2	-	28600	-	45	123.7	-	26000	-	42
100.132 - ...	166.2	137.0	82100	59800	64/52	160.7	127.1	57000	40500	47/39	148.7	113.2	51000	32400	44/34
100.133 - ...	210.4	168.2	75200	54300	64/52	190.8	141.8	50100	35100	47/39	172.0	115.7	43500	27000	44/34
100.134 - ...	272.0	207.5	69800	48500	64/52	213.3	-	42900	-	47	185.3	-	39000	-	44
100.142 - ... *	222.0	182.7	109500	79700	65/53	207.6	179.0	76000	54000	48/40	191.9	151.0	68000	43200	45/35
100.143 - ...	311.7	249.4	100200	72400	65/53	269.0	201.7	66800	46800	48/40	243.1	160.3	58000	36000	45/35
100.144 - ...	353.1	268.7	93100	64700	65/53	284.9	-	57200	-	48	247.4	-	52000	-	45
100.152 - ... *	301.2	249.4	136900	99600	66/54	220.3	191.9	95000	67500	49/41	254.4	182.7	85000	54000	46/36
100.153 - ... *	382.8	305.8	125300	90500	66/54	327.0	243.1	83500	58500	49/41	294.6	206.4	72500	45000	46/36
100.154 - ...	463.6	354.0	116300	80800	66/54	343.7	-	71500	-	49	299.2	-	65000	-	46

H = High fan speed

L = Low fan speed

Note : Actual fan speed may differ from the values as indicated on the motor name plate.

## Aircooled condensers NH<sub>3</sub>

## HTC-N

### Technical Data HTC-N ... . 1••

Type	Refrigerant conn. mm		Int. vol. dm <sup>3</sup>	Sur-face m <sup>2</sup>	Weight kg	Dimensions mm				
	in	out				A	B	C	D	
<b>HTC-N 076 n = 930 rpm</b>										
076.112-...	1x26.9	1x26.9	7	103	137					
076.113-...	1x26.9	1x26.9	11	154	160	2000	see page 15	1x1400		
076.114-...	1x26.9	1x26.9	14	205	183					
076.122-...	1x33.7	1x26.9	13	205	269					
076.123-...	1x33.7	1x26.9	20	308	314	3400	see page 15	2x1400		
076.124-...	1x33.7	1x26.9	26	410	358					
076.132-...	1x33.7	1x26.9	20	308	406					
076.133-...	1x42.4	1x26.9	31	461	474	4800	see page 15	3x1400		
076.134-...	1x42.4	1x33.7	41	615	542					
076.142-...	1x42.4	1x33.7	26	410	539					
076.143-...	1x42.4	1x33.7	39	615	628	6200	see page 15	4x1400		
076.144-...	1x48.3	1x33.7	52	820	718					
076.152-...	1x42.4	1x33.7	32	513	671					
076.153-...	1x48.3	1x42.4	48	769	782	7600	see page 15	5x1400		
076.154-...	1x60.3	1x42.4	64	1025	893					
076.162-...	1x48.3	1x33.7	38	615	804					
076.163-...	1x60.3	1x42.4	57	923	936	9000	see page 15	6x1400		
076.164-...	1x60.3	1x42.4	76	1230	1068					

### HTC-N 090 n = 850 / 610 rpm

090.112-...	1x26.9	1x26.9	9	123	241					
090.113-...	1x33.7	1x26.9	13	185	269	2000	see page 15	1x1400		
090.114-...	1x33.7	1x26.9	17	246	297					
090.122-...	1x42.4	1x26.9	16	246	477					
090.123-...	1x42.4	1x33.7	23	369	531	3400	see page 15	2x1400		
090.124-...	1x42.4	1x33.7	31	492	584					
090.132-...	1x42.4	1x33.7	24	369	718					
090.133-...	1x48.3	1x33.7	37	554	800	4800	see page 15	3x1400		
090.134-...	1x48.3	1x42.4	49	738	882					
090.142-...	1x48.3	1x33.7	31	492	955					
090.143-...	1x60.3	1x42.4	47	738	1062	6200	see page 15	4x1400		
090.144-...	1x60.3	1x42.4	63	984	1169					
090.152-...	1x60.3	1x42.4	38	615	1191					
090.153-...	1x76.1	1x48.3	58	923	1324	7600	see page 15	5x1400		
090.154-...	1x76.1	1x48.3	77	1230	1457					

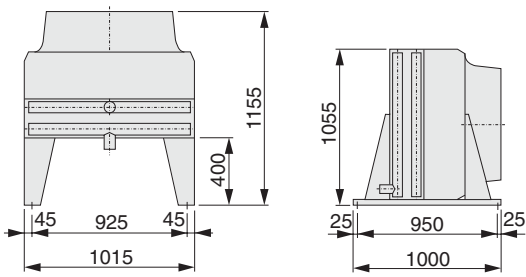
### Technical Data HTC-N ... . 1••

Type	Refrigerant conn. mm		Int. vol. dm <sup>3</sup>	Sur-face m <sup>2</sup>	Weight kg	Dimensions mm				
	in	out				A	B	C	D	
<b>HTC-N 091 n = 850 / 610 rpm</b>										
091.112-...	1x26.9	1x26.9	10	152	264					
091.113-...	1x33.7	1x26.9	16	229	298	2350	see page 15	1x1750		
091.114-...	1x33.7	1x26.9	21	305	332					
091.122-...	1x42.4	1x26.9	21	305	528					
091.123-...	1x42.4	1x33.7	31	459	597	4100	see page 15	2x1750		
091.124-...	1x42.4	1x33.7	42	610	666					
091.132-...	1x42.4	1x33.7	30	457	787					
091.133-...	1x48.3	1x42.4	44	688	888	5850	see page 15	3x1750		
091.134-...	1x60.3	1x42.4	59	915	989					
091.142-...	1x48.3	1x42.4	38	610	1046					
091.143-...	1x60.3	1x42.4	58	917	1179	7600	see page 15	4x1750		
091.144-...	1x60.3	1x42.4	77	1219	1312					
091.152-...	1x60.3	1x42.4	47	762	1305					
091.153-...	1x76.1	1x48.3	71	1147	1470	9350	see page 15	5x1750		
091.154-...	1x76.1	1x48.3	94	1524	1635					
<b>HTC-N 100 n = 670 / 520 rpm</b>										
100.112-...	1x26.9	1x26.9	10	152	264					
100.113-...	1x33.7	1x26.9	16	229	298	2350	see page 15	1x1750		
100.114-...	1x33.7	1x26.9	21	305	332					
100.122-...	1x42.4	1x26.9	21	305	528					
100.123-...	1x42.4	1x33.7	31	459	597	4100	see page 15	2x1750		
100.124-...	1x42.4	1x33.7	42	610	666					
100.132-...	1x42.4	1x33.7	30	457	787					
100.133-...	1x48.3	1x42.4	44	688	888	5850	see page 15	3x1750		
100.134-...	1x60.3	1x42.4	59	915	989					
100.142-...	1x48.3	1x42.4	38	610	1046					
100.143-...	1x60.3	1x42.4	58	917	1179	7600	see page 15	4x1750		
100.144-...	1x60.3	1x42.4	77	1219	1312					
100.152-...	1x60.3	1x42.4	47	762	1305					
100.153-...	1x76.1	1x48.3	71	1147	1470	9350	see page 15	5x1750		
100.154-...	1x76.1	1x48.3	94	1524	1635					
<b>HTC-N 100 n = 420 / 310 rpm</b>										
100.112-...	1x26.9	1x26.9	10	152	264					
100.113-...	1x33.7	1x26.9	16	229	298	2350	see page 15	1x1750		
100.114-...	1x33.7	1x26.9	21	305	332					
100.122-...	1x42.4	1x26.9	21	305	528					
100.123-...	1x42.4	1x33.7	31	459	597	4100	see page 15	2x1750		
100.124-...	1x42.4	1x33.7	42	610	666					
100.132-...	1x42.4	1x33.7	30	457	787					
100.133-...	1x48.3	1x42.4	44	688	888	5850	see page 15	3x1750		
100.134-...	1x60.3	1x42.4	59	915	989					
100.142-...	1x48.3	1x42.4	38	610	1046					
100.143-...	1x60.3	1x42.4	58	917	1179	7600	see page 15	4x1750		
100.144-...	1x60.3	1x42.4	77	1219	1312					
100.152-...	1x60.3	1x42.4	47	762	1305					
100.153-...	1x76.1	1x48.3	71	1147	1470	9350	see page 15	5x1750		
100.154-...	1x76.1	1x48.3	94	1524	1635					

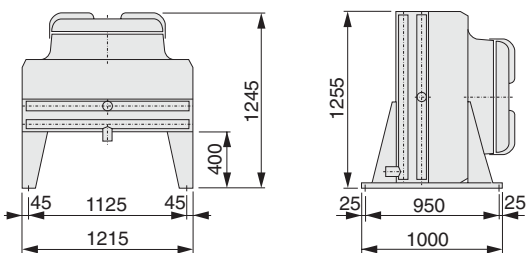
# Aircooled condensers NH<sub>3</sub>

# HTC-N

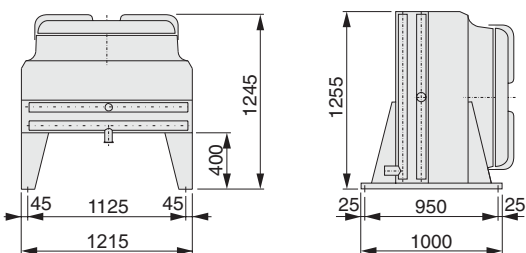
HTC-N 076 . 1••



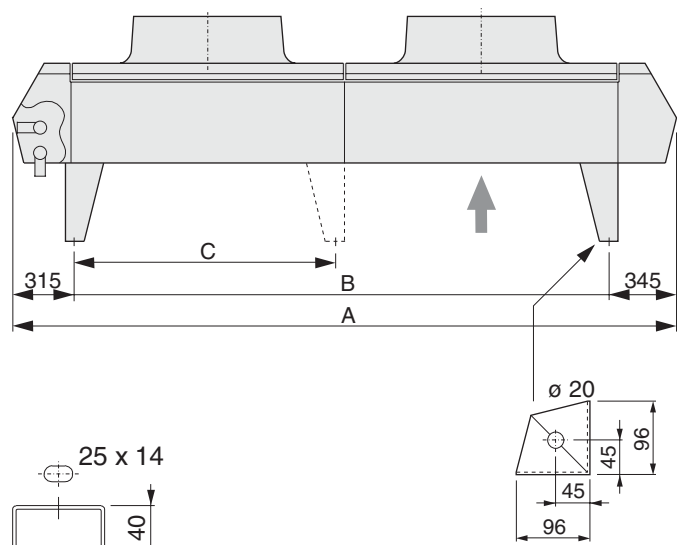
HTC-N 090 . 1••



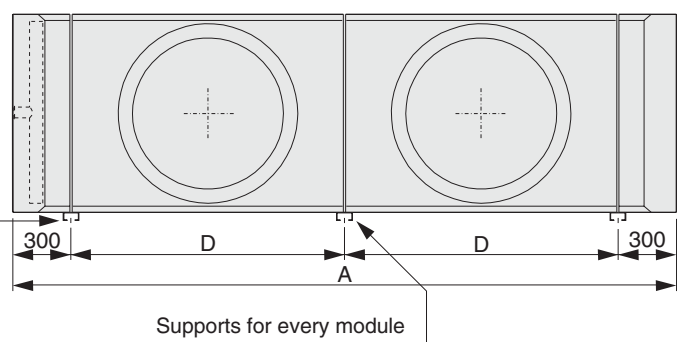
HTC-N 091 / 100 . 1••



HTC-N 076 / 090 / 091 / 100 . 1••  
Vertical Air Direction



HTC-N 076 / 090 / 091 / 100 . 1••  
Horizontal Air Direction



## Aircooled condensers NH<sub>3</sub>

## HTC-N

### Capacities HTC-N ... . 2..

Type	Capacity kW	Airflow m <sup>3</sup> /h	dB(A)	Capacity kW	Airflow m <sup>3</sup> /h	dB(A)	Cap.	Air	dB(A)	Cap.	Air	dB(A)
HTCN	H	L	H	L H/L	H L	H	L	H/L	L	H/L	L	H/L
<b>HTC-N 076 n = 930 rpm</b>												
076 . 212 - ... *	68.1	29300	56	68.1 47.7	29300 14600	56/42	59.3	20700	49	43.0	12000	36
076 . 213 - ...	89.4	27700	56	89.4 59.8	27700 14200	56/42	75.4	19600	49	49.0	10600	36
076 . 214 - ...	102.8	26200	56	102.8 65.4	26200 13900	56/42	85.5	18600	49	50.6	9300	36
<b>n = 935 / 425 rpm</b>												
076 . 222 - ...	138.7	58600	59	138.7 88.3	58600 29100	59/45	111.0	41500	52	86.0	24000	39
076 . 223 - ...	187.8	55400	59	187.8 110.8	55400 28400	59/45	146.7	39200	52	98.0	21200	39
076 . 224 - ...	208.3	52500	59	208.3 126.8	52500 27800	59/45	160.2	37200	52	101.2	18600	39
<b>n = 690 rpm</b>												
076 . 232 - ...	200.4	87900	61	200.4 142.5	87900 43700	61/47	175.8	62200	54	129.0	36000	41
076 . 233 - ...	271.4	83200	61	271.4 167.5	83200 42700	61/47	208.5	58700	54	147.0	31800	41
076 . 234 - ...	329.3	78700	61	329.3 187.3	78700 41700	61/47	253.6	55700	54	151.8	27900	41
<b>n = 325 rpm</b>												
076 . 242 - ...	278.1	117200	62	278.1 176.7	117200 58300	62/48	222.3	82900	55	172.0	48000	42
076 . 243 - ...	342.7	110900	62	342.7 224.8	110900 56900	62/48	281.1	78300	55	196.0	42400	42
076 . 244 - ...	389.9	104900	62	389.9 255.3	104900 55600	62/48	327.7	74300	55	202.4	37200	42
076 . 252 - ...	380.4	146500	63	380.4 224.0	146500 72800	63/49	306.2	103700	56	215.0	60000	43
076 . 253 - ...	470.8	138600	63	470.8 277.4	138600 71100	63/49	367.7	97900	56	245.0	53000	43
076 . 254 - ...	522.4	131200	63	522.4 317.4	131200 69500	63/49	401.2	92900	56	253.0	46500	43
076 . 262 - ...	373.0	175800	64	373.0 271.0	175800 87400	64/50	329.7	124400	57	258.0	72000	44
076 . 263 - ...	593.7	166300	64	593.7 337.3	166300 85300	64/50	465.5	117500	57	294.0	63600	44
076 . 264 - ...	659.5	157400	64	659.5 375.0	157400 83500	64/50	506.6	111500	57	303.6	55800	44

H = High fan speed

L = Low fan speed



# Aircooled condensers NH<sub>3</sub>

# HTC-N

## Capacities HTC-N ... . 2\*\*

Type	Capacity kW		Airflow m <sup>3</sup> /h		dB(A)	Capacity kW		Airflow m <sup>3</sup> /h		dB(A)	Capacity kW		Airflow m <sup>3</sup> /h		dB(A)
	H	L	H	L		H/L	H	L	H		L	H/L	H	L	
<b>HTC-N 090</b>	<b>n = 850 / 610 rpm</b>					<b>n = 680 / 520 rpm</b>					<b>n = 860 / 660 rpm</b>				
090 . 212 - ...	121.1	102.7	61400	45400	60/53	104.7	87.3	46800	34400	55/49	99.9	86.0	43400	33800	57/51
090 . 213 - ...	159.0	132.1	57000	42200	60/53	133.4	109.2	42800	31800	55/49	130.3	107.3	41400	31000	57/51
090 . 214 - ...	173.9	140.8	53200	39600	60/53	140.7	127.2	39600	29600	55/49	140.7	124.2	39600	28800	57/51
090 . 222 - ...	245.0	207.0	123000	90800	63/56	211.0	175.6	93800	68800	58/52	201.2	172.9	86600	67400	60/54
090 . 223 - ...	321.4	266.1	114000	84400	63/56	268.6	234.8	85600	63600	58/52	262.4	231.1	82800	62000	60/54
090 . 224 - ...	349.5	315.7	106600	79200	63/56	315.1	255.6	79000	59200	58/52	315.1	250.1	79000	57800	60/54
090 . 232 - ...	382.0	323.6	184400	136000	65/58	330.0	275.2	140600	103200	60/54	314.8	271.1	130000	101200	62/56
090 . 233 - ...	483.9	400.2	170800	126600	65/58	403.9	329.7	128200	95600	60/54	394.5	323.6	124200	93200	62/56
090 . 234 - ...	547.2	475.3	159800	119000	65/58	474.4	383.7	118600	88800	60/54	474.4	375.4	118600	86600	62/56
090 . 242 - ...	492.8	415.4	245800	181400	66/59	423.9	352.0	187600	137600	61/55	403.8	346.7	173200	134800	63/57
090 . 243 - ...	621.4	569.4	227800	169000	66/59	574.5	472.7	171000	127400	61/55	561.5	464.3	165600	124200	63/57
090 . 244 - ...	777.4	634.4	213000	158600	66/59	634.2	512.5	158000	118400	61/55	634.2	501.4	158000	115400	63/57
090 . 252 - ...	654.1	555.6	307400	226800	67/60	566.4	473.5	234400	172000	62/56	540.7	466.6	216600	168600	64/58
090 . 253 - ...	830.9	688.1	284800	211200	67/60	694.7	567.9	213800	159200	62/56	678.7	557.6	207000	155200	64/58
090 . 254 - ...	940.7	763.5	266400	198200	67/60	762.2	615.1	197600	148000	62/56	762.2	647.9	197600	144200	64/58
<b>HTC-N 091</b>	<b>n = 850 / 610 rpm</b>					<b>n = 680 / 520 rpm</b>					<b>n = 860 / 660 rpm</b>				
091 . 212 - ...	124.5	117.0	64400	47400	60/53	120.3	99.9	49800	36200	55/49	112.7	98.6	44600	35400	57/51
091 . 213 - ...	158.5	151.3	60600	44800	60/53	157.4	125.9	47600	34000	55/49	147.3	124.1	43000	33200	57/51
091 . 214 - ...	202.9	164.5	57400	42400	60/53	166.4	133.1	43200	32000	55/49	161.7	130.7	41600	31200	57/51
091 . 222 - ...	279.3	236.0	128600	94800	63/56	242.7	200.9	99600	72600	58/52	227.2	198.3	89000	70800	60/54
091 . 223 - ...	368.4	305.1	121200	89400	63/56	317.7	253.2	95400	67800	58/52	296.8	249.3	86000	66200	60/54
091 . 224 - ...	408.1	330.1	114800	85000	63/56	334.3	293.3	86200	64200	58/52	324.8	287.8	83200	62600	60/54
091 . 232 - ...	375.4	365.7	193000	142200	65/58	375.9	312.2	149400	108800	60/54	352.3	308.1	133600	106200	62/56
091 . 233 - ...	554.8	458.8	181600	134200	65/58	477.8	380.2	143000	101800	60/54	446.2	374.7	128800	99400	62/56
091 . 234 - ...	632.9	513.1	172200	127400	65/58	519.1	440.5	129400	96200	60/54	505.2	432.2	124800	93800	62/56
091 . 242 - ...	562.1	474.1	257200	189600	66/59	487.7	403.1	199200	145200	61/55	456.3	397.8	178000	141600	63/57
091 . 243 - ...	719.5	592.3	242200	179000	66/59	617.3	535.7	190800	135800	61/55	575.8	528.0	171800	132400	63/57
091 . 244 - ...	818.4	661.7	229400	170000	66/59	669.3	534.5	172600	128200	61/55	711.0	577.4	166400	125200	63/57
091 . 252 - ...	690.1	580.6	321600	237000	67/60	597.5	533.4	249000	181400	62/56	600.8	526.5	222600	177000	64/58
091 . 253 - ...	881.4	783.3	302800	223600	67/60	815.8	650.6	238400	169800	62/56	762.8	640.8	214800	165600	64/58
091 . 254 - ...	1080.9	877.8	286800	212400	67/60	888.5	712.4	215600	160400	62/56	863.8	698.5	208000	156400	64/58
<b>HTC-N 100</b>	<b>n = 670 / 520 rpm</b>					<b>n = 420 / 310 rpm</b>					<b>n = 380 / 250 rpm</b>				
100 . 212 - ...	110.3	90.9	54700	39900	62/50	102.8	81.3	38000	27000	45/37	95.2	68.0	34000	21600	42/32
100 . 213 - ...	139.8	111.9	50100	36200	62/50	126.5	99.9	33400	23400	45/37	114.1	79.8	29000	18000	42/32
100 . 214 - ...	175.3	133.7	46500	32300	62/50	141.2	-	28600	-	45	123.0	-	26000	-	42
100 . 222 - ...	221.4	182.4	109500	79700	65/53	206.9	163.1	76000	54000	48/40	191.4	150.5	68000	43200	45/35
100 . 223 - ...	280.2	224.2	100200	72400	65/53	228.8	200.7	66800	46800	48/40	242.3	159.8	58000	36000	45/35
100 . 224 - ...	352.1	268.3	93100	64700	65/53	284.4	-	57200	-	48	247.5	-	52000	-	45
100 . 232 - ...	332.4	273.9	164200	119600	67/55	321.3	254.1	114000	81000	50/42	297.4	226.3	102000	64800	47/37
100 . 233 - ...	420.7	336.4	150400	108600	67/55	381.6	283.6	100200	70200	50/42	343.9	231.3	87000	54000	47/37
100 . 234 - ...	544.1	414.9	139600	97000	67/55	426.7	-	85800	-	50	370.6	-	78000	-	47
100 . 242 - ... *	444.1	365.4	219000	159400	68/56	415.2	358.1	152000	108000	51/43	383.8	302.0	136000	86400	48/38
100 . 243 - ...	623.4	498.9	200500	144800	68/56	538.0	403.4	133600	93600	51/43	486.2	320.6	116000	72000	48/38
100 . 244 - ...	706.1	537.4	186100	129300	68/56	569.9	-	114400	-	51	494.8	-	104000	-	48
100 . 252 - ... *	602.5	498.8	273700	199300	69/57	440.5	383.8	190000	135000	52/44	508.7	365.4	170000	108000	49/39
100 . 253 - ... *	765.5	611.5	250600	181000	69/57	654.0	486.3	167000	117000	52/44	589.2	412.7	145000	90000	49/39
100 . 254 - ...	927.2	708.1	232700	161600	69/57	687.5	-	143000	-	52	598.4	-	130000	-	49

H = High fan speed

L = Low fan speed

Note : Actual fan speed may differ from the values as indicated on the motor name plate.

## Aircooled condensers NH<sub>3</sub>

## HTC-N

### Technical Data HTC-N ●●● . 2●●

Type	Refrigerant		Int. vol. dm <sup>3</sup>	Sur-face m <sup>2</sup>	Weight kg	Dimensions mm			
	conn. mm in	out				A	B	C	D
<b>HTC-N 076 n = 930 rpm</b>									
076.212-...	2x26.9	2x26.9	14	205	273				
076.213-...	2x26.9	2x26.9	22	308	320	2000	see page 15	1x1400	
076.214-...	2x26.9	2x26.9	29	410	366				
076.222-...	2x33.7	2x26.9	26	410	538				
076.223-...	2x33.7	2x26.9	39	615	628	3400	see page 15	2x1400	
076.224-...	2x33.7	2x26.9	52	820	717				
076.232-...	2x33.7	2x26.9	41	615	812				
076.233-...	2x42.4	2x26.9	61	923	949	4800	see page 15	3x1400	
076.234-...	2x42.4	2x33.7	81	1230	1085				
076.242-...	2x42.4	2x33.7	52	820	1078				
076.243-...	2x42.4	2x33.7	79	1230	1257	6200	see page 15	4x1400	
076.244-...	2x48.3	2x33.7	105	1640	1435				
076.252-...	2x42.4	2x33.7	64	1025	1343				
076.253-...	2x48.3	2x42.4	96	1538	1564	7600	see page 15	5x1400	
076.254-...	2x60.3	2x42.4	128	2050	1786				
076.262-...	2x48.3	2x33.7	76	1230	1608				
076.263-...	2x60.3	2x42.4	113	1845	1872	9000	see page 15	6x1400	
076.264-...	2x60.3	2x42.4	151	2460	2137				
<b>HTC-N 090 n = 850 / 610 rpm</b>									
090.212-...	2x26.9	2x26.9	17	246	482				
090.213-...	2x33.7	2x26.9	26	369	538	2000	see page 15	1x1400	
090.214-...	2x33.7	2x26.9	35	492	593				
090.222-...	2x42.4	2x26.9	31	492	954				
090.223-...	2x42.4	2x33.7	47	738	1061	3400	see page 15	2x1400	
090.224-...	2x42.4	2x33.7	62	984	1168				
090.232-...	2x42.4	2x33.7	49	738	1437				
090.233-...	2x48.3	2x33.7	73	1107	1600	4800	see page 15	3x1400	
090.234-...	2x48.3	2x42.4	98	1476	1764				
090.242-...	2x48.3	2x33.7	63	984	1909				
090.243-...	2x60.3	2x42.4	94	1476	2124	6200	see page 15	4x1400	
090.244-...	2x60.3	2x42.4	126	1968	2338				
090.252-...	2x60.3	2x42.4	77	1230	2382				
090.253-...	2x76.1	2x48.3	115	1845	2647	7600	see page 15	5x1400	
090.254-...	2x76.1	2x48.3	154	2460	2913				

### Technical Data HTC-N ●●● . 2●●

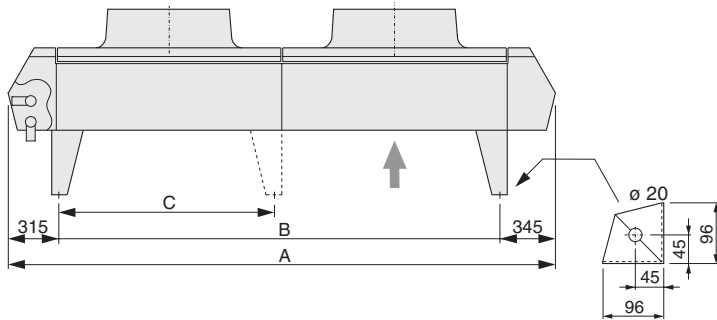
Type	Refrigerant		Int. vol. dm <sup>3</sup>	Sur-face m <sup>2</sup>	Weight kg	Dimensions mm			
	conn. mm in	out				A	B	C	D
<b>HTC-N 091 n = 850 / 610 rpm</b>									
091.212-...	2x26.9	2x26.9	21	305	527				
091.213-...	2x33.7	2x26.9	31	459	596	2350	see page 15	1x1750	
091.214-...	2x33.7	2x26.9	41	610	665				
091.222-...	2x42.4	2x26.9	42	610	1056				
091.223-...	2x42.4	2x33.7	63	917	1194	4100	see page 15	2x1750	
091.224-...	2x42.4	2x33.7	84	1219	1331				
091.232-...	2x42.4	2x33.7	59	915	1574				
091.233-...	2x48.3	2x42.4	89	1376	1775	5850	see page 15	3x1750	
091.234-...	2x60.3	2x42.4	119	1829	1977				
091.242-...	2x48.3	2x42.4	77	1219	2092				
091.243-...	2x60.3	2x42.4	115	1835	2357	7600	see page 15	4x1750	
091.244-...	2x60.3	2x42.4	154	2439	2623				
091.252-...	2x60.3	2x42.4	94	1524	2610				
091.253-...	2x76.1	2x48.3	141	2293	2939	9350	see page 15	5x1750	
091.254-...	2x76.1	2x48.3	188	3049	3296				
<b>HTC-N 100 n = 670 / 520 rpm</b>									
100.212-...	2x26.9	2x26.9	21	305	527				
100.213-...	2x33.7	2x26.9	31	459	596	2350	see page 15	1x1750	
100.214-...	2x33.7	2x26.9	41	610	665				
100.222-...	2x42.4	2x26.9	42	610	1056				
100.223-...	2x42.4	2x33.7	63	917	1194	4100	see page 15	2x1750	
100.224-...	2x42.4	2x33.7	84	1219	1331				
100.232-...	2x42.4	2x33.7	59	915	1574				
100.233-...	2x48.3	2x42.4	89	1376	1775	5850	see page 15	3x1750	
100.234-...	2x60.3	2x42.4	119	1829	1977				
100.242-...	2x48.3	2x42.4	77	1219	2092				
100.243-...	2x60.3	2x42.4	115	1835	2357	7600	see page 15	4x1750	
100.244-...	2x60.3	2x42.4	154	2439	2623				
100.252-...	2x60.3	2x42.4	94	1524	2610				
100.253-...	2x76.1	2x48.3	141	2293	2939	9350	see page 15	5x1750	
100.254-...	2x76.1	2x48.3	188	3049	3296				
<b>HTC-N 100 n = 420 / 310 rpm</b>									
100.212-...	2x26.9	2x26.9	21	305	527				
100.213-...	2x33.7	2x26.9	31	459	596	2350	see page 15	1x1750	
100.214-...	2x33.7	2x26.9	41	610	665				
100.222-...	2x42.4	2x26.9	42	610	1056				
100.223-...	2x42.4	2x33.7	63	917	1194	4100	see page 15	2x1750	
100.224-...	2x42.4	2x33.7	84	1219	1331				
100.232-...	2x42.4	2x33.7	59	915	1574				
100.233-...	2x48.3	2x42.4	89	1376	1775	5850	see page 15	3x1750	
100.234-...	2x60.3	2x42.4	119	1829	1977				
100.242-...	2x48.3	2x42.4	77	1219	2092				
100.243-...	2x60.3	2x42.4	115	1835	2357	7600	see page 15	4x1750	
100.244-...	2x60.3	2x42.4	154	2439	2623				
100.252-...	2x60.3	2x42.4	94	1524	2610				
100.253-...	2x76.1	2x48.3	141	2293	2939	9350	see page 15	5x1750	
100.254-...	2x76.1	2x48.3	188	3049	3296				

# Aircooled condensers NH<sub>3</sub>

# HTC-N

HTC-N 076 / 090 / 091 / 100 . 2••  
Vertical Air Direction

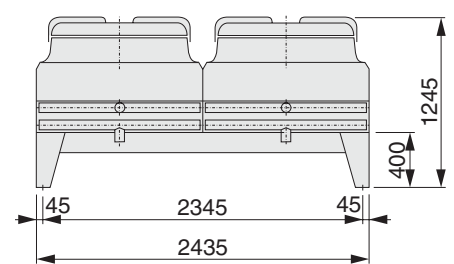
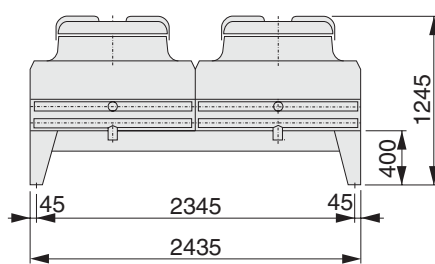
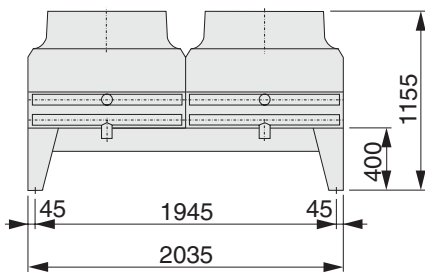
Side View



HTC-N 076 . 2••

HTC-N 090 . 2••

HTC-N 091 / 100 . 2••

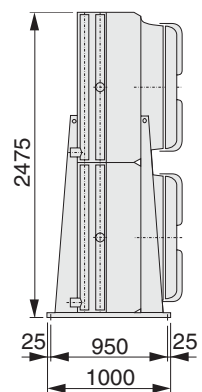
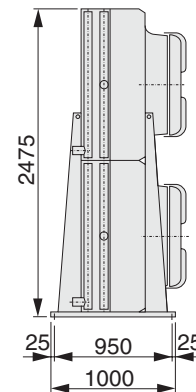
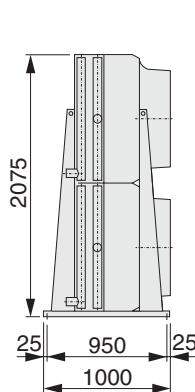
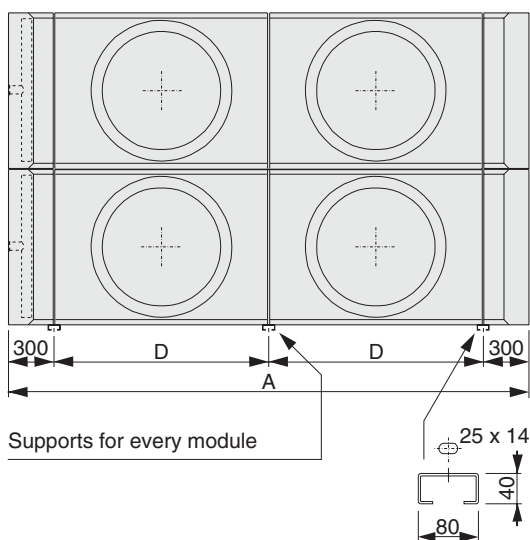


HTC-N 076 / 090 / 091 / 100 . 2••  
Horizontal Air Direction

HTC-N 076.2••

HTC-N 090. 2••

HTC-N 091/100. 2••



## Aircooled condensers NH<sub>3</sub>

## HTC-N

### Fan types

All fan types have corrosion resistant fan blades and fan guards.

#### HTC-N Type 076

Fans ø 762 mm mounted on a motor support.  
Fan guards are integrated in the fan plate.  
Standard execution with fan motors type 076.930.  
Motors are wired to one or more common terminal boxes.

The terminal boxes are located on the endplate at the liquid header end of the coil.

#### HTC-N Type 090 / 091

Fans ø 900 mm with 2-speed fan motors integrated with guards and mounted to fan discharge hood.

#### HTC-N Type 100

Similar in construction to type 090 / 091, fan diameter however 1000 mm.

All fan motors of HTC-N models **090**, **091** and **100** are equipped with an overload protector built in the windings. Via terminals in the terminal box this internal protector **must** be used in the control current circuit. The electrical control should be arranged in such a way that continuous on/off switching of the motors ('tripping') is prevented.  
When the condensers are out of use for longer periods, the motors have to be switched on for at least 2 hours every month.

#### All Models

For application at ambient temperatures above 40 °C : special motors on request.

### Fan motors

Motor type	Number of poles	rpm	Capacity		Motor voltage Volt	Thermal overload relay settings (A) * 220 / 380
			nominal Watt	absorbed Watt		

#### HTC-N type 076 (enclosed design, IP-55)

076 . 930		6	930	750	1170	230/400/50/3	5.0 / 2.9
076 . 690		8	690	370	560	230/400/50/3	2.6 / 1.5
076 . 325		16	325	120	290	230/400/50/3	2.0 / 1.2
076 . 425	YI	6	935	750	1420	400/50/3	3.1
	YII	12	425	150	300	400/50/3	1.1
076 . 930	M	6	930	750	1170	230/50/1	8.0
076 . VAR		6	var.	750	1000	230/50/1	8.4 **
076 . 840		8	840	660	770	230-254/400-440/60/3	4.8 / 2.8

#### HTC-N type 090 (enclosed design, IP-54)

090 . 850	Δ	-	850		3300	400/50/3	6.93
	Y	-	610		1900	400/50/3	3.85
090 . 680	Δ	-	680		1750	400/50/3	3.96
	Y	-	520		1200	400/50/3	2.53
090 . 860	Δ	-	830		1600	400/50/3	3.85
	Y	-	610		910	400/50/3	1.98

#### HTC-N type 091 (enclosed design, IP-54)

091 . 850	Δ	-	850		3300	400/50/3	6.93
	Y	-	610		1900	400/50/3	3.85
091 . 680	Δ	-	680		1750	400/50/3	3.96
	Y	-	520		1200	400/50/3	2.53
091 . 860	Δ	-	830		1600	400/50/3	3.85
	Y	-	610		910	400/50/3	1.98

#### HTC-N type 100 (enclosed design, IP-54)

100 . 670	Δ	-	650		2200	400/50/3	4.6
	Y	-	460		1350	400/50/3	3.0
100 . 420	Δ	-	420		860	400/50/3	2.2
	Y	-	310		500	400/50/3	1.07
100 . 380	Δ	-	380		670	400/50/3	1.54
	Y	-	250		330	400/50/3	0.74

\* The settings can be applied to a minimum ambient temperature of -10 °C

\*\* Value at highest speed.

Note : Actual fan speed may differ from the values as indicated on the motor name plate.

## Aircooled condensers NH<sub>3</sub>

## HTC-N

### Capacity

The basic capacity ratings (pages 4, 5, 8 and 9) are for NH<sub>3</sub> at a td \* of 15 K and ambient temperatures up to 25 °C.

\* td = difference between condensing- and ambient temperature.

Capacities are directly proportional with other temperature differences between 10 and 20 K.

### Correction factors

		Factor
Ambient temperature :	25 °C	1.00
	35 °C	0.96
	40 °C	0.94
	(special motor)	50 °C
Altitude above sea level :	0 m	1.00
	500 m	0.97
	1000 m	0.93
	1500 m	0.90
	2000 m	0.86
	2500 m	0.83
Application of motors suitable for 60 Hz with n = 840 rpm		0.95

#### Example : HTC-N 076 . 124 - 60 Hz fans

What is the condenser capacity at an ambient temperature of 40 °C, refrigerant NH<sub>3</sub>, altitude at sea level and equipped with motors for 60 Hz ?

Nominal capacity at 15 K tv : 104.2 kW

Correction factors :

t = 40 °C : 0.94

altitude sea level : 1.00

60 Hz motors : 0.95

Corrected capacity :

0.94 x 1.00 x 0.95 x 104.2 = 93.0 kW

### Capacity control

For multifan models capacity can be controlled by cycling one or more fans. Capacity control on all models is also possible by using 2-speed or speed regulated single phase motors (in combination with an electronic speed control device).

The fan compartments are separated by baffle plates.

### Multi circuiting

Condensers can be supplied (at extra cost) with multi circuiting.

### Soundlevels dB(A)

The soundlevels in the tables on pages 4, 5, 8 and 9 are the results of tests in free field conditions. The values are measured in the horizontal plane at a distance of 10 m. More information on request.

The table below gives sound level corrections at various distances.

Distance m	Correction dB(A)
1	+ 20
2	+ 14
3	+ 10
4	+ 8
5	+ 6
10	0
20	- 6
50	- 14
100	- 20

## Aircooled condensers NH<sub>3</sub>

## HTC-N

### Extended feet

Extended feet can be supplied as optional extra for condenser models 076, 090, 091 and 100. These feet are supplied separately. The standard feet height gives 400 mm free space under the condenser. Extended feet are available for heights of 600 mm.

### Transport

All models are provided with lifting lugs. To avoid damage during hoisting, a hoisting beam should be used, by which the given angles are to be considered. Beware of shocks during transport and handling (sudden lifting).

### Mounting

Refrigerant pipework connections are to be soldered free of tension. When connecting more than one condenser in parallel the pressure drop on the refrigerant side has to be considered.

### Location

#### Air movement

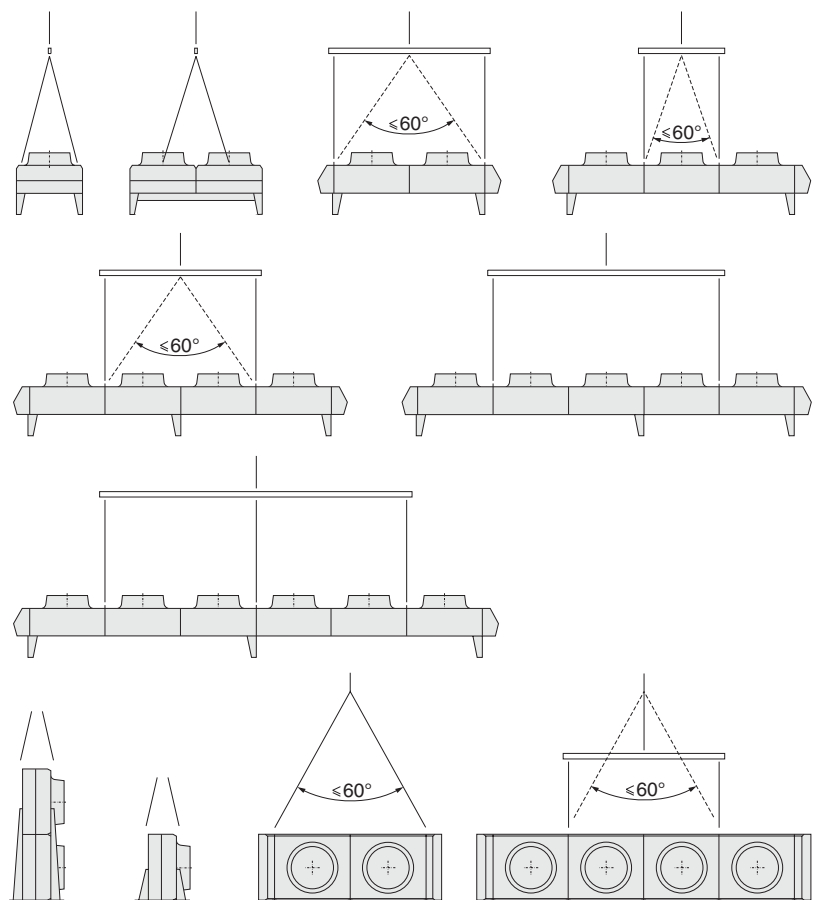
Condensers should be positioned to achieve the following criteria :

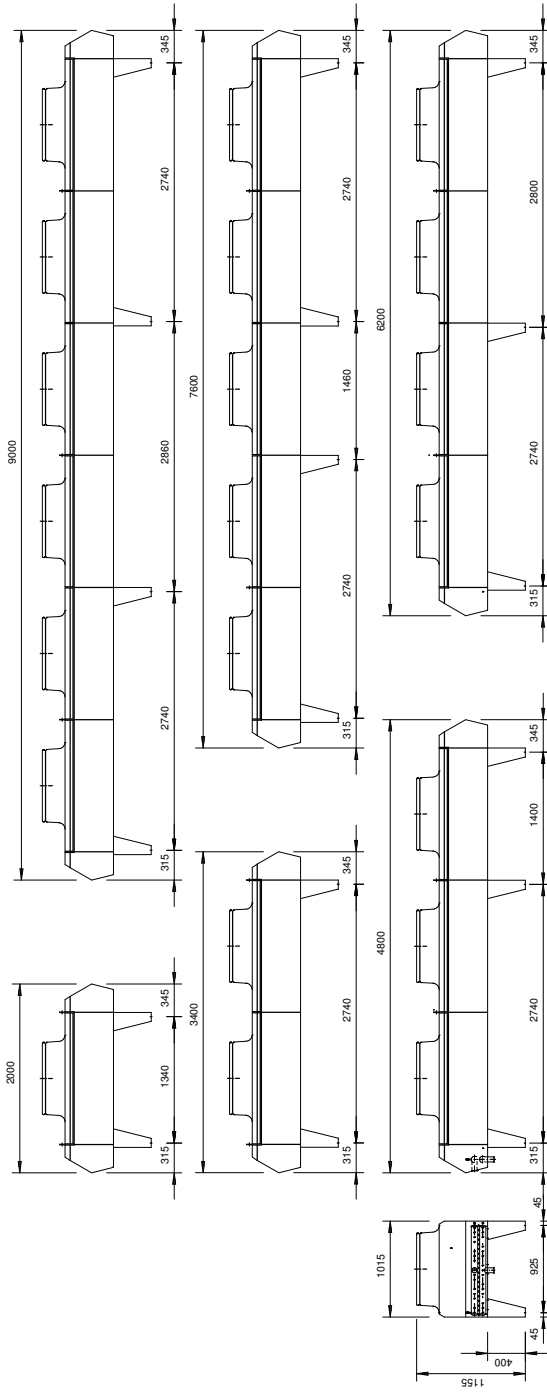
- Adequate space (min. 1.0 meter) must be left for free entry to the coil inlet face.
- No restrictions to the air discharge.
- No possibility of direct air recirculation (short circuiting of air).

### Installation and maintenance

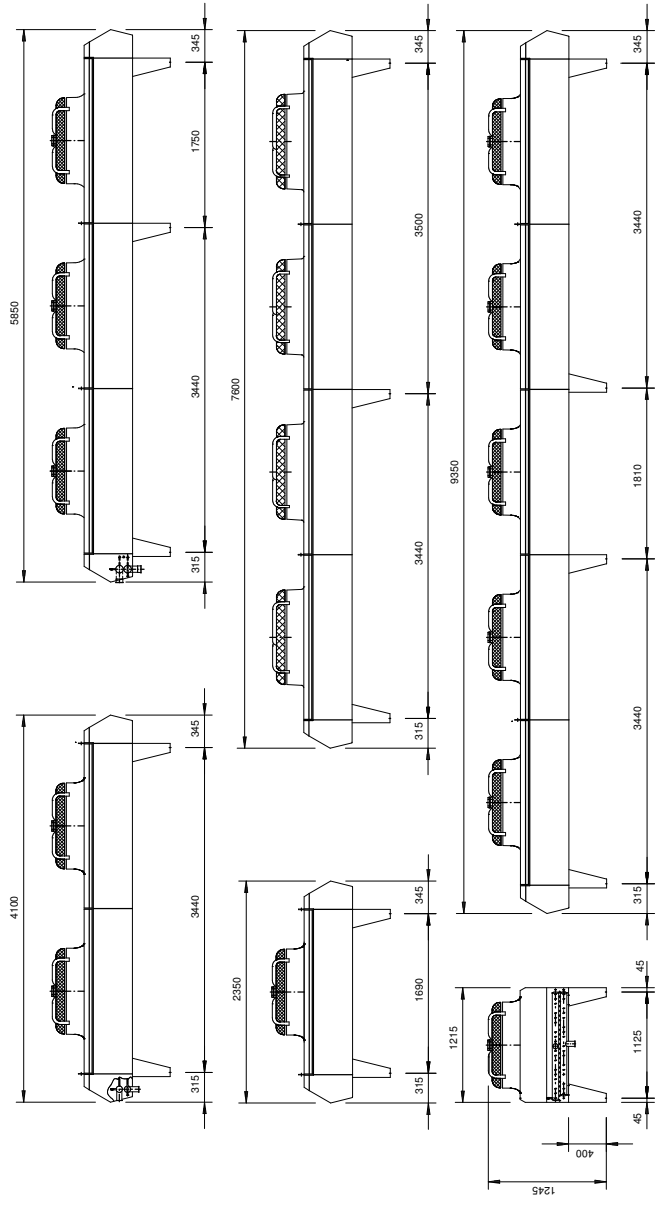
For more information on installation and maintenance of air cooled condensers model HTC-N we refer to our brochure nr. 88.02 ( "Installation and Maintenance Instructions for Aircooled Condensers" ).

This brochure is issued with every condenser.

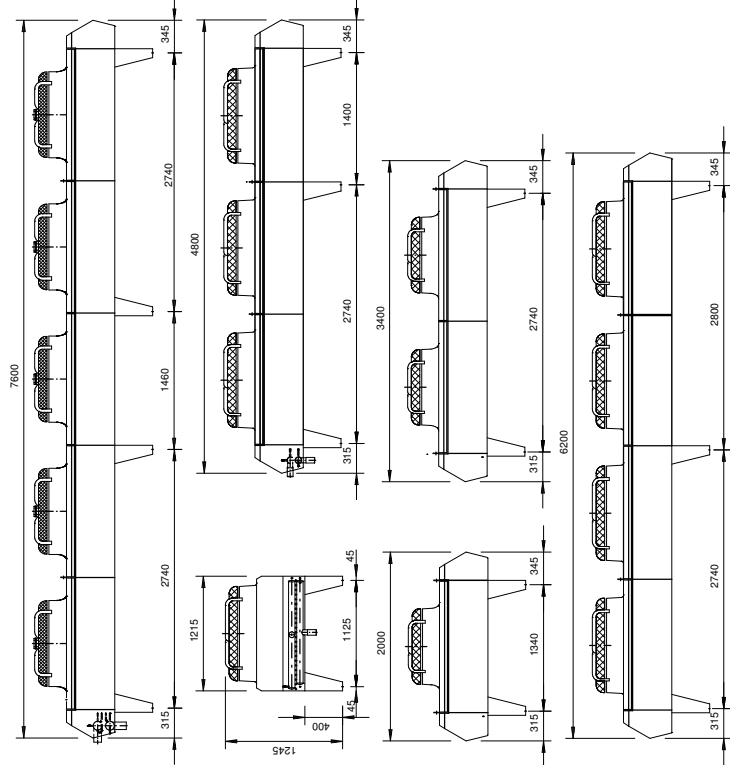




# HTC/HTD-076



# HTC/HTD-091 & 100



# HTC/HTD-090

01	10.05.2007	route positive poten aanpakast	A. Radersma	Name	Checked
Surface treatment		AFB Assembly			
Description		Overview Standing feet location HTC/HTD-Vent			
Tolerances NEN2766-1 C unless otherwise described					
Drawing: Sheet					
Scale: 1:4.0		Dim: mm		Proj: 53506001-01 -01	
Drawn: A. Radersma		Date: 15.12.2006		Total Mass	
Checked:		Date:		Kg: A2	
Copyright reserved by H&P					
HELPMAN					
Printed date: 10.05.2007					

## Alfa Laval in brief

Alfa Laval is a leading global provider of specialized products and engineered solutions.

Our equipment, systems and services are dedicated to helping customers to optimize the performance of their processes. Time and time again.

We help our customers to heat, cool, separate and transport products such as oil, water, chemicals, beverages, foodstuffs, starch and pharmaceuticals.

Our worldwide organization works closely with customers in almost 100 countries to help them stay ahead.

## How to contact Alfa Laval

Up-to-date Alfa Laval contact details for all countries are always available on our website at [www.alfalaval.com](http://www.alfalaval.com)

## Helpman products

Helpman, a well respected air heat exchanger manufacturer, was acquired by Alfa Laval in 2007. The Helpman brand will remain as a strong product name.

Information about Alfa Laval Helpman products is available on the website [www.helpman.com](http://www.helpman.com).

