

**Air/Water chillers and heat pumps  
with centrifugal fans  
and scroll compressor**

4,6 ÷ 61 kW



#### ALFA/CF

Water chiller

#### Unit frame

Galvanized steel frame with baked-on polyester powder coating, colour RAL 7032.

#### Hermetic compressor

Scroll type with thermal overload protection, installed on rubber antivibration mounts in a compartment separated from the air flow.

#### Refrigerant circuit

With charge connection, sight glass, (except 21-31-36) filter dryer, thermostatic expansion valve, high and low pressure switches, safety device.

#### Evaporator

Braze-welded plate type with anticondensate insulation, antifreeze protection and mechanical flow switch.

#### Condenser

Finned coil type with galvanized metal guard.

#### Centrifugal fan

With directly coupled motor (from 21 to 81), with belt/pulley drive (from 91 to 251). Safety guard on delivery outlet.

#### Electrical panel

With main switch, contactors, power and control circuit protection, compressor contactor.

Microprocessor control with function display.

#### Testing

Oil charging and a dry run test are carried out in the factory.

#### ALFA/CF/HP

Reversible heat pump.

In addition to the components of the Alfa CF, this model includes: 4-way reversing valve, liquid receiver, second thermostatic expansion valve. Reverse cycle defrost function.

#### HYDRAULIC MODULE OPTIONS

#### ALFA/CF/ST

In addition to the components featured on Alfa, this model includes: insulated storage tank, pump, safety valve and expansion vessel (for heat pump only).

#### ACCESSORY VERSIONS

#### ALFA/CF/DC

Unit with 100% heat recovery condenser. Contacts on terminal board for external enabling. Not available for all /HP models and models 21 to 81.

#### ALFA/CF/DS

Unit with desuperheater for partial (20%) recovery of heat rejection. Not available from model 21 to 81.

#### ACCESSORIES

- rubber antivibration mounts;
- coils with special protective treatment;
- condensing pressure control (low ambient kit):
  - with speed control (from 21 to 36)
  - with dampers (from 41 to 251).
 Signal from pressure transducer (air down to -20 °C);
- automatic filling kit with pressure gauge;
- electric heater on the evaporator (for /ST also on tank, pumps and piping);
- Integration heaters (units ALFA CF /ST/HP);
- RS 485 microprocessor serial interface card for remote supervision or tele-assistance via personal computer. Proprietary communication protocol;
- silencers on air intake and delivery;
- special power supply voltages;
- remote control terminal;
- expansion vessel (standard on ALFA CF /ST/HP).

**ALFA/CF - R407C TECHNICAL DATA**

Unit size		21	31	36	41	61	81
<b>Nominal cooling capacity (*)</b>	kW	4,6	7,0	8,2	10,0	12,4	14,9
<b>Nominal heating capacity (**)</b>	kW	5,2	8,0	9,2	11,2	13,6	16,4
<b>Compressor</b>							
Quantity/Refrigerant circuits	no.	1/1	1/1	1/1	1/1	1/1	1/1
Cooling power input (*)	kW	1,6	2,5	2,8	3,4	4,1	4,8
Heating power input (**)	kW	1,8	2,7	3,1	3,7	4,4	5,1
Capacity steps	%	100	100	100	100	100	100
<b>Fans</b>							
Air flow	m³/s	0,90	0,90	0,90	1,67	1,67	1,67
Available static pressure	Pa	50	50	50	50	50	50
No. x installed power	no. x kW	1x0,52	1x0,52	1x0,52	1x1,1	1x1,1	1x1,1
<b>Evaporator characteristics</b>							
Water contents	l	0,50	0,85	0,85	1,03	1,41	1,41
Pressure drop	kPa	3,4	3,1	4,0	21,4	17,7	24,9
<b>Hydraulic module characteristics</b>							
Water flow rate	l/s	0,220	0,334	0,392	0,478	0,592	0,712
Available pump pressure	kPa	69	67	64	165	155	131
Storage tank capacity	l	70	70	70	70	70	70
Expansion vessel	l	2	2	2	2	2	2
<b>Noise level (***)</b>	dB(A)	61	61	61	62	62	62
<b>Power supply</b>	V/f/Hz	230/1/50	230/1/50	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50
<b>Dimensions and weight</b>							
Width	mm	1200	1200	1200	1200	1200	1200
Depth	mm	600	600	600	680	680	680
Height	mm	700	700	700	950	950	950
Shipping weight (#)	kg	115	121	122	155	157	160

Unit size		91	101	141	161	201	251
<b>Nominal cooling capacity (*)</b>	kW	20,1	26,3	32,9	38,2	50,7	61,0
<b>Nominal heating capacity (**)</b>	kW	21,9	29,8	36,5	42,9	55,5	67,0
<b>Compressor</b>							
Quantity/Refrigerant circuits	no.	1/1	1/1	1/1	1/1	1/1	1/1
Cooling power input (*)	kW	6,5	8,9	10,8	12,7	16,3	19,3
Heating power input (**)	kW	6,8	9,3	11,3	13,4	17,4	20,3
Capacity steps	%	100	100	100	100	100	100
<b>Fans</b>							
Air flow	m³/s	2,12	2,12	5,0	5,0	5,4	5,4
Available static pressure	Pa	50	50	50	50	50	50
No. x installed power	no. x kW	1x1,1	1x1,1	1x2,2	1x2,2	2x1,5	2x1,5
<b>Evaporator characteristics</b>							
Water contents	l	1,60	2,35	2,91	3,57	4,00	5,00
Pressure drop	kPa	34,8	28,8	29,8	26,3	32,9	31,0
<b>Hydraulic module characteristics</b>							
Water flow rate	l/s	0,960	1,256	1,572	1,825	2,422	2,914
Available pump pressure	kPa	116	93	124	110	140	108
Storage tank capacity	l	100	100	200	200	270	270
Expansion vessel	l	2	2	5	5	5	5
<b>Noise level (***)</b>	dB(A)	65	65	65	65	72	72
<b>Power supply</b>	V/f/Hz	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50	400/3+N/50
<b>Dimensions and weight</b>							
Width	mm	1500	1500	1750	1750	2340	2340
Depth	mm	800	800	900	900	900	900
Height	mm	1100	1100	1410	1410	1410	1410
Shipping weight (#)	kg	220	275	363	383	610	650

(\*) Ambient air temperature 32 °C; evaporator inlet/outlet water temperature 12-7 °C.

(\*\*) Ambient air temperature 8 °C DB, 6 °C WB; condenser inlet/outlet water temperature 40-45 °C.

(\*\*\*) Sound pressure levels measured in free field conditions at 1m from the unit.

(#) FOR HEAT PUMP UNITS INCREASE WEIGHT BY 10%.