



Selection: Semi-hermetic Reciprocating Compressors

Input Values

Compressor model Mode	44HE-36Y Refrigeration and Air conditioning	Suction gas temperature Operating mode	20,00 °C Auto
Refrigerant	R404A	Power supply	400V-3-50Hz
Reference temperature	Dew point temp.	Capacity control	100%
Liq. subc. (in condenser)	0 K	Useful superheat	100%

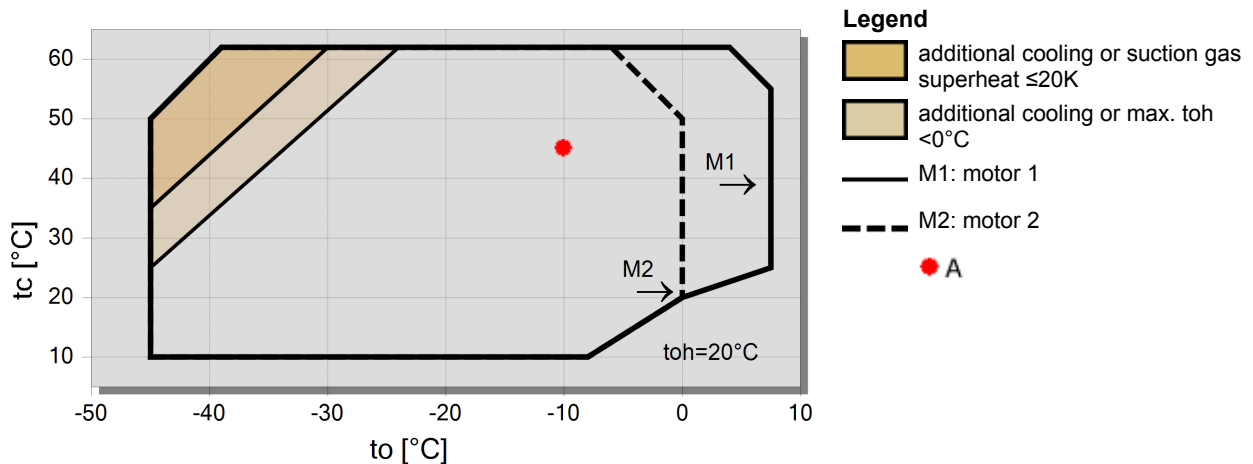
Result

Q [W]	Cooling capacity	COP [-]	COP/EER
Qu* [W]	Evaporator capacity	m [kg/h]	Mass flow
P [kW]	Power input	Op.	Operating mode
I [A]	Current	th [°C]	Discharge gas temp. w/o cooling
Qc [W]	Condenser Capacity (w. HX)		

tc	to	0°C	-5°C	-10°C	-15°C	-20°C	-25°C	-30°C	-35°C
30°C	Q [W]	145351	121062	100001	81790	66102	52653	41194	31496
	Qu* [W]	145351	121062	100001	81790	66102	52653	41194	31496
	P [kW]	31,3	30,0	28,4	26,4	24,2	21,9	19,41	16,91
	I [A]	53,2	51,2	48,7	45,9	42,7	39,5	36,3	33,2
	Qc [W]	175109	149605	126978	106909	89138	73444	59638	47557
	COP [-]	4,64	4,03	3,52	3,09	2,73	2,41	2,12	1,86
	m [kg/h]	3695	3041	2487	2017	1619	1282	998	760
	Op.	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
	th [°C]	62,1	68,2	74,6	81,3	88,4	96,1	104,7	114,5
	40°C	Q [W]	124492	103459	85191	69380	55758	44090	34164
Qu* [W]		124492	103459	85191	69380	55758	44090	34164	25786
P [kW]		37,0	34,7	32,2	29,4	26,5	23,4	20,4	17,42
I [A]		62,0	58,4	54,5	50,2	45,9	41,6	37,5	33,8
Qc [W]		159645	136450	115747	97294	80886	66353	53545	42333
COP [-]		3,36	2,98	2,65	2,36	2,11	1,88	1,67	1,48
m [kg/h]		3571	2929	2385	1924	1534	1205	929	698
Op.		Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
th [°C]		73,1	79,2	85,6	92,3	99,5	107,4	116,1	126,3
50°C		Q [W]	102881	85284	69961	56682	45240	35449	27137
	Qu* [W]	102881	85284	69961	56682	45240	35449	27137	20146
	P [kW]	41,9	38,6	35,2	31,7	28,1	24,4	20,9	17,48
	I [A]	69,8	64,6	59,2	53,7	48,2	43,0	38,2	33,9
	Qc [W]	142650	121997	103425	86769	71889	58661	46981	36755
	COP [-]	2,46	2,21	1,99	1,79	1,61	1,45	1,30	1,15
	m [kg/h]	3427	2797	2265	1815	1436	1116	849	627
	Op.	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
	th [°C]	84,2	90,3	96,8	103,6	110,9	118,9	128,0	138,8

-- No calculation possible (see message in single point selection)
 *According to EN12900 (20°C suction gas temp., 0K liquid subcooling)

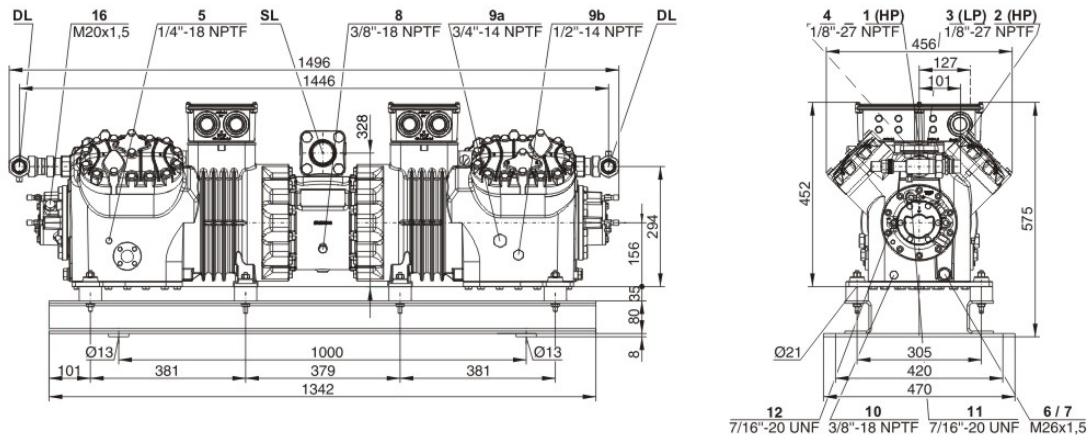
Application Limits 100% 44HE-36





Technical Data: 44HE-36Y

Dimensions and Connections



Technical Data

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Displacement (1450 RPM 50Hz)	147,2 m ³ /h
Displacement (1750 RPM 60Hz)	177,7 m ³ /h
No. of cylinder x bore x stroke	4+4 x 70 mm x 55 mm
Weight	412 kg
Max. pressure (LP/HP)	19 / 32 bar
Connection suction line	54 mm - 2 1/8"
Connection discharge line	2x28 mm - 1 1/8"
Connection cooling water	R 3/4"
Oil type R134a/R407C/R404A/R507A/R407A/R407F	BSE32(Standard) R134a tc>70°C: BSE55 (Option)
Oil type R22 (R12/R502)	B5.2(OPTION)
Oil type R1234yf/R1234ze	BSE32 (Standard) R1234ze tc>70°C & to>0°C: BSE55 (Option) R1234ze to>15°C: BSE85K (Option)

Motor data

Motor version	2
Motor voltage (more on request)	380-420V PW-3-50Hz
Max operating current	2x36.7 A
Winding ratio	50/50
Starting current (Rotor locked)	2x97.0 A Y / 2x158.0 A YY
Max. Power input	2 x 22.0 kW

Extent of delivery (Standard)

Motor protection	SE-B2, CM-RC-01(OPTION)
Enclosure class	IP54 (Standard), IP66 (Option)
Vibration dampers	Standard
Oil charge	8,00 dm ³

Available Options

Discharge gas temperature sensor	Option
Start unloading	Option
Capacity control	100-75-50-25% (Option)
Capacity Control - infinite	100-10% (Option)
Additional fan	Option
Water-cooled cylinder heads	Option
Refrigerant Injection (RI)	Option
Oil service valve	Option
Crankcase heater	2 x 140 W (Option)
Oil pressure monitoring	MP54 (Option), Delta-PII

Sound measurement

Sound power level (-10°C / 45°C)	81 dB(A) @50Hz
Sound power level (-35°C / 40°C)	84 dB(A) @50Hz
Sound pressure level @ 1m (-10°C / 45°C)	73 dB(A) @50Hz
Sound pressure level @ 1m (-35°C / 40°C)	76 dB(A) @50Hz
Sound power level (-10°C / 45°C) R134a	79 dB(A) @50Hz
Sound pressure level @ 1m (-10°C / 45°C) R134a	71 dB(A) @50Hz



Semi-hermetic Reciprocating Compressors

Motor 1 = e.g. 4TES-12 with 12 "HP", primary for air-conditioning (e.g. R22,R407C) and air-conditioning with R134a at high ambient temperatures.

Motor 2 = e.g. 4TES-9 with 8 "HP", universal Motor for medium and low temperature application (e.g. R404A, R507A, R407A, R407F) and air-conditioning with R134a

Motor 3 = e.g. 4TES-8, for medium temperature applications and R134a

For more information concerning the application range use the "Limits" button.

Operation modes 4VES-7 to 6FE-44 and 44JE-30 to 66FE-88 with R407F/R407A/R22

CIC = liquid injection with low temperature application, suction gas cooled motor.

ASERCOM certified performance data

The Association of European Refrigeration Component Manufacturers has implemented a procedure of certifying performance data. The high standard of these certifications is assured by:

- * plausibility tests of the data performed by experts.
- * regular measurements at independent institutes.

These high efforts result in the fact that only a limited number of compressors can be submitted. Due to this not all BITZER compressors are certified until now. Performance data of compressors which fulfil the strict requirements may carry the label "ASERCOM certified". In this software you will find the label at the respective compressors on the right side below the field "result" or in the print out of the performance data. All certified compressors and further information are listed on the homepage of ASERCOM.

Condensing capacity

The condensing capacity can be calculated with or without heat rejection. This option can be set in the menu Program Options. The heat rejection is constantly 5 % of the power consumption. The condensing capacity is to be found in the line Condensing cap. (with HR) resp. Condensing capacity.

Data for sound emission

Data based on 50 HZ application (IP-units 60 Hz) and R404A if not declared.

Sound pressure level: values based on free field area conditions with hemispherical sound emission in 1 meter distance.

General remarks regarding sound data

Listed sound data were measured under testing conditions in our laboratory. For this purpose the free-standing test sample is mounted on a solid foundation plate and the pipework is connected vibration-free to the largest extent possible. Suction and discharge lines are fixed in a flexible configuration, such that a transmission of vibrations to the environment can be largely excluded. In real installations considerable differences might be observed, compared to the measurements in the laboratory. The airborne sound emitted by the compressor can be reflected from surfaces of the system and this may increase the airborne sound level measured close to the compressor. Vibrations caused by the compressor are also transferred to the system by the compressor feet and piping depending on the damping ratio of the fixings. Thus, the vibrations can induce other components to such an extent that these components contribute to an increase in airborne sound emission. If required, the transfer of vibrations to the system can be minimized by suitable fixing and damping elements.

Legend of connection positions according to "Dimensions":

- 1 High pressure connection (HP)
- 2 Connection for discharge gas temperature sensor (HP) (for 4VE(S)-6Y .. 4NE(S)-20(Y) connection for CIC sensor as alternative)
- 3 Low pressure connection (LP)
- 4 CIC system: injection nozzle (LP)
- 4b Connection for CIC sensor
- 4c Connection for CIC sensor (MP / operation with liquid subcooler)
- 5 Oil fill plug
- 6 Oil drain
- 7 Oil filter (magnetic screw)
- 8 Oil return (oil separator)
- 8* Oil return with NH3 and insoluble oil
- 9 Connection for oil and gas equalization (parallel operation)
- 9a Connection for gas equalization (parallel operation)
- 9b Connection for oil equalization (parallel operation)
- 10 Oil heater connection
- 11 Oil pressure connection +
- 12 Oil pressure connection –
- 13 Cooling water connection
- 14 Intermediate pressure connection (MP)
- 15 Liquid injection (operation without liquid subcooler and with thermostatic expansion valve)
- 16 Connection for oil monitoring (opto-electrical oil monitoring "OLC-K1" or differential oil pressure switch "Delta-PII")



- 17 Refrigerant inlet at liquid subcooler
 - 18 Refrigerant outlet at liquid subcooler
 - 19 Clamp space
 - 20 Terminal plate
 - 21 Maintenance connection for oil valve
 - 22 Pressure relief valve to the atmosphere (discharge side)
 - 23 Pressure relief valve to the atmosphere (suction side)
 - 24 IQ MODULE
 - SL Suction gas line
 - DL Discharge gas line
- Dimensions can show tolerances according to EN ISO 13920-B.